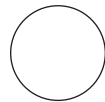
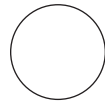
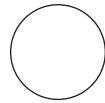
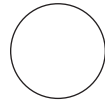
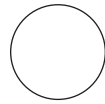


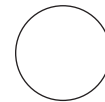
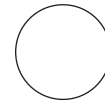
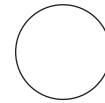
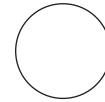
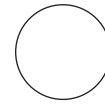


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SPINE

$\frac{5}{16}$ " minimum



Recommended Cover Guidelines

- Minimum of $\frac{5}{16}$ " between type and final trim
- A drill margin minimum of $\frac{7}{8}$ " will allow for Automotive Five Hole Drill or $\frac{1}{2}$ " Drill.
- For other drill sizes please call your Customer Service Representative.
- All application files (Quark, Pagemaker,etc.) Should be built to final trim size. Any items that bleed should extend $\frac{1}{4}$ " past final trim. Bleed Tabs must extend $\frac{1}{4}$ " past the final trim and the type must be $\frac{5}{16}$ " in from the trim.
- If you are providing PDF files. Documents should be built to final bleed size.
- If your copy does not fall within these guidelines, please call your Customer Service Representative. We will be glad to accommodate your needs.
- Any halftones or photos should be 300 dpi at the reproduction size.

Final Trim

$\frac{1}{4}$ " Beed

$\frac{5}{16}$ " minimum

$\frac{7}{8}$ "

$\frac{7}{8}$ "

$\frac{5}{16}$ " minimum

$\frac{5}{16}$ " minimum

7/20/07

ISO 9001-2000 REGISTERED